

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Original) A sewing machine comprising:
a cylinder bed extending in a predetermined direction and accommodating a shuttle and a shuttle shaft for driving the shuttle;
a cloth holding frame for holding a work cloth;
a moving member for supporting the cloth holding frame, the moving member being guided by the shuttle shaft so as to be moved in the predetermined direction; and
a moving member driving unit for driving the moving member in the predetermined direction.
2. (Original) A sewing machine according to claim 1, wherein the cloth holding frame is pivotally mounted on the moving member.
3. (Original) A sewing machine according to claim 2, further comprising a rotation limiting member for limiting rotation of the moving member relative to the shuttle shaft.
4. (Original) A sewing machine according to claim 3, wherein the rotation limiting member is disposed outside the cylinder bed.
5. (Original) A sewing machine according to claim 3, wherein the rotation limiting member is disposed inside the cylinder bed.
6. (Original) A sewing machine according to claim 1, further comprising a pillar portion from which the cylinder bed extends horizontally, wherein the cylinder bed is used for sewing a cylindrical work and formed into a cylindrical shape and has an inner void.
- 7-8. (Canceled).

9. (Currently Amended) ~~A sewing machine according to claim 8, further comprising~~ A sewing machine comprising:
- _____ a cylinder bed extending in a predetermined direction;
- _____ a cloth holding frame for holding a work cloth;
- _____ a moving member supporting the cloth holding frame and moved in the predetermined direction;
- _____ a moving member driving unit for driving the moving member in the predetermined direction;
- _____ a guiding member provided in the cylinder bed for guiding the moving member so that the moving member is moved in the predetermined direction; and
- _____ a rotation limiting member for limiting rotation of the moving member relative to a shuttle-shaft shaft;
- _____ wherein the cloth holding frame is pivotally supported on the moving member.
10. (Original) A sewing machine according to claim 9, wherein the rotation limiting member is disposed outside the cylinder bed.
11. (Original) A sewing machine according to claim 9, wherein the rotation limiting member is disposed inside the cylinder bed.